

Date: Wednesday, 5/31/2006 7:39:34 AM
 User: Kim Johnston

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HOSE ASSEMBLY 0.5" X 14"
Job Number :	27299		
Estimate Number :	10116		
P.O. Number :	NIA	Part Number :	D2005001
This Issue :	5/31/2006	S.O. No. :	NIA
Prsht Rev. :	NC	Drawing Number :	D2005-001 REV. D1
First Issue :	NIA	Project Number :	N/A
Previous Run :	NIA	Drawing Revision :	D1
	Type :	Material :	NIA
	PURCHASED PARTS	Due Date :	6/30/2006
Written By :	<i>See comment below</i>		Qty: 5 Um: Each
Checked & Approved By :	<i>06.05.31 N</i>		
Comment :	Est: D 00.09.21 Re-formated , fixed typo EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 1374
 Make per Drawing
 Possible Supplier: Aero Component
 P/N: 124F002-8CR-0160
 Material release note required

C206105131 (5)

2.0	D2005001P	Hose Ass'y .500dia x 14"
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
 HOSE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage
 Ensure Material Release Note is attached

Rec'd 7/10 (5)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

Per 07-11 (5)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock
 Location: ST201

AL 06/07/12 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: 1 Date: 06/07/03

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOSE ASSEMBLY 0.5" X 14"

Job Number: 27299

Part Number: D2005001

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06/07/3 ①

Job Completion



U 06/07/3

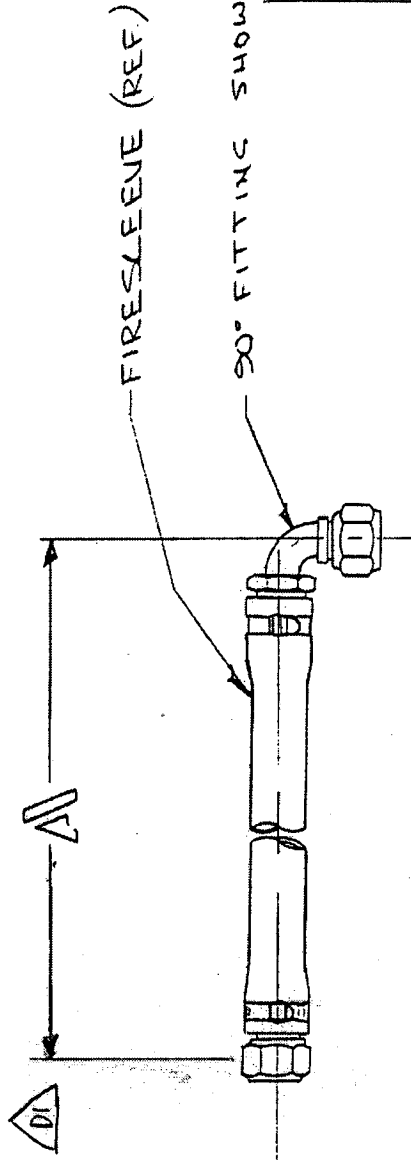
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART**RELEASED**
(97/06/23 BW)

DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED MAY	APPROVED BW	DRAWING NO. D2005-001	REV D SHEET 1 OF 1
DATE 97.06.23	TITLE HOSE ASSEMBLIES		
C	REDRAWN 96.04.17 BRADLEY		
D	16.00 WAS 14.00 97.06.23. MAY		
DI	"A" DIM NOW TO CENTER OF NUT 02.06.05 CPA		

HOSE SPECIFICATION			
DART PART NO	VENDOR PART NO.	VENDOR	
D 2005-001	124F002-BCE-0160	STRATOFLEX	16.00
D 2005-005	124F002-6CE-0360	STRATOFLEX	36.00
D 2005-007	124F002-6CE-0240	STRATOFLEX	24.00
D 2005-009	124F001-8CE-0300	STRATOFLEX	30.00
D 2005-015	124F012D0360C045	STRATOFLEX	36.00

SHOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27299



Aero Component Engineering Co.



1823 North Keystone Street • Burbank, California 91504 • (818) 841-9258 • Fax (818) 841-2342 • www.aerocomponent.com

CERTIFICATION OF CONFORMANCE

CUSTOMER: DART AEROSPACE LTD PURCHASE ORDER NO. PO 00001374
PART NUMBER: D2005001P
QUANTITY: 5 EA

1. ALL MATERIALS, PARTS OR COMPONENTS OF ASSEMBLIES HAVE BEEN INSPECTED AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS.
2. ALL SPECIAL PROCESSING AND SPECIAL INSTRUCTIONS NECESSARY FOR COMPLETION OF THIS ORDER HAVE BEEN PERFORMED WITHIN THIS FACILITY OR BY THE SUBCONTRACTOR LISTED.

VENDOR: _____ PROCESS: _____
VENDOR: _____ PROCESS: _____
VENDOR: _____ PROCESS: _____
VENDOR: _____ PROCESS: _____
VENDOR: _____ PROCESS: _____

3. SUBCONTRACTOR CERTIFICATIONS HAVE BEEN VERIFIED AND ARE COMPLETE AND ACCURATE.

☐ ATTACHED

☐ ON FILE SUBJECT TO EXAMINATION

CAGE CODE 52529

DATE 6/20/06

BY James Maschenron TITLE
Q.C. MANAGER



TEST REPORT

P.O. NO.
PO 00001374

CUSTOMER
DART AEROSPACE LTD

JOB NO. 031395

[illegible]

JOHN MARKIE



DATE _____

6/20/06

INSP.